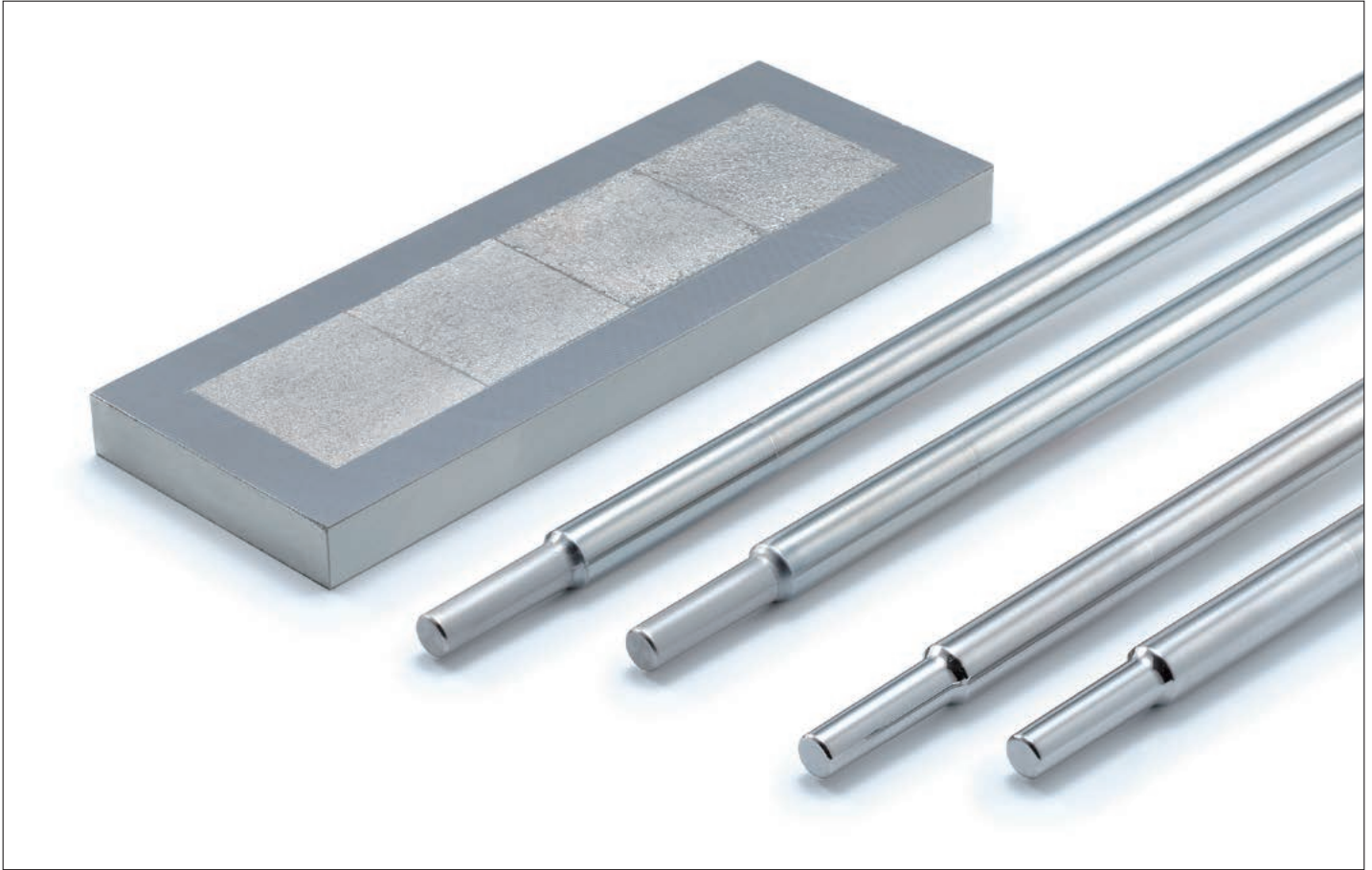


CORE PIN OPTION



DIECAST CAVITY PARTS



Feature

Fine Polish/Draw Polish/Spark Depo by DYNAMO, INC.

Most of the die-casting die products have a lot of requirements for surface finish. Our 3 types of surface finish should meet all of your needs. To certify the products quality, we guarantee the surface quality by inspection with electronic surface roughness gauge.



DYNAMO, INC.
www.dynamo.co.jp

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USA Tel : 847-691-0076 Fax : 630-497-8023

CORE PIN OPTION

DIECAST CAVITY PARTS



- standard JIS2001
- round R
- filter GAUSS
- λc 0.8 mm
- λs 2.5 μm
- interval number 5
- pre/back-running ON
- waveform deletion OFF
- results judgment average value

Ra 0.076 μm
Rz 0.538 μm
RzJIS 0.420 μm

Draw Polish

We finish it with polishing of the pin by machine.

It will be made uniform draw polish. It helps pins last longer, and eject part smoothly.



- standard JIS2001
- round R
- filter GAUSS
- λc 0.8 mm
- λs 2.5 μm
- arbitrary length 3.00 mm
- pre/back-running ON
- waveform deletion OFF
- results judgment average value

Ra 0.030 μm
Rz 0.224 μm
RzJIS 0.163 μm

Fine Polish

No tool marks, and mirror like finish.

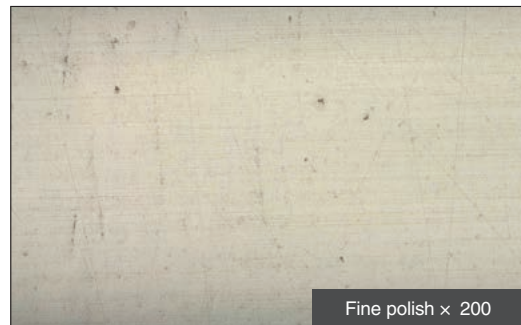
It will help eject part smoothly and help reduce any soldering issues.

Spark Depo



Any troubles such as abrasion resistance, heat resistance, corrosion resistance and oxidation resistance will be reduced with spark depo coating.

Electron Microscope



Our specialized polishing makes die-casting products better quality.